

Test Report

No.: SHHG1307026891PL

Date: AUG.23,2013

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PINGHU ZHANG'S SANITARYWARE FACTORY
NO.3 XUJIA WEIR, TEAM 3. SHUGUANG VILLAGE, ZHONGDAI TOWN, PINGHU CITY,
ZHEJIANG PROVINCE, CHINA

The following sample(s) was/were submitted and identified by the client as:

Sample Description : SHOWER TRAY
Style/ Item No. : ZS-7209
Sample Receiving Date : JUL.18,2013
Testing Period : JUL.18,2013 TO AUG.23,2013
Test Performed : SELECTED TEST(S) AS REQUESTED BY APPLICANT
Test Requested : EN 14516:2006+A1:2010 BATHS FOR DOMESTIC PURPOSES
Test Result(s) : FOR FURTHER DETAILS, PLEASE REFER TO THE
FOLLOWING PAGE(S)
Conclusion : THE SUBMITTED SAMPLE MET THE TEST REQUIREMENT.

Signed for and on behalf of
SGS-CSTC Ltd.

Oliva Kou
Operation Manager

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Test Conducted:

1. EN 14516:2006+A1:2010 Baths for domestic purposes

Sample Size: 1 piece

Classification: Class 1+Class 2

Clause	Test Method/ Requirement	Result	Rating																		
4 Classification	Class 1: Products complying with the requirements of Clause 5 Class 2: Products complying with the requirements of Clause 6	Class1+2	Pass																		
5 Requirements for class 1 products																					
5.1 General	The manufacturer shall provide instructions with each bath covering installation and care.	Not provided	/																		
5.2 Clean ability																					
5.2.1 Appearance of surface	When a bath is inspected under strong and oblique illumination, the surfaces intended to come into contact with water shall be visibly smooth, non-absorbent and free from inaccessible corners that would impair the cleanability.	/	Pass																		
5.2.2 Drainage of water	Baths shall have at least one waste outlet hole. The dimensions of the waste outlet hole shall comply with the requirements of EN 232. Other dimensions are permissible, if the manufacturer provides or recommends a suitable waste fitting. All water shall empty from the bath unless prevented by surface tension.	See Result 1 All water was empty from the bath	Pass																		
5.3 Durability																					
5.3.1 General	Conformance with the requirements of "5.3.2 to 5.3.4" gives an assurance of durability.	/	Pass																		
5.3.2 Stability of bottom	There shall be no permanent distortion or other defects, e.g. Cracks, such that the requirements of "5.2.2" are not satisfied.	No permanent distortion	Pass																		
5.3.3.1 Resistance to chemicals and staining agents General	The surface finish shall be unaffected by the chemicals and staining agents specified in Table 1, except for superficial surface changes which are removable with water or with water and the specified abrasive agent.	/	Pass																		
5.3.3.2 Particular requirements for baths made of enameled steel and enameled cast iron	Baths made from enameled steel and enameled cast iron shall comply with the requirements given in Table 2. <table border="1" data-bbox="539 1646 1069 1836"> <caption>Table 2 — Requirements for baths made of enamelled steel and enamelled cast iron</caption> <thead> <tr> <th>Requirement</th> <th>Parameter</th> <th>Test method</th> </tr> </thead> <tbody> <tr> <td>Resistance to boiling water</td> <td>< 10g/m²</td> <td>ISO 2744</td> </tr> <tr> <td>Resistance to cold citric acid</td> <td>Class 2</td> <td>ISO 2722</td> </tr> <tr> <td>Resistance to boiling citric acid</td> <td>< 5g/m²</td> <td>ISO 2742</td> </tr> <tr> <td>Resistance to cold sulphuric acid</td> <td>Class 2</td> <td>EN ISO 6290</td> </tr> <tr> <td>Resistance to alkali solutions</td> <td>< 8 g/m²</td> <td>Test apparatus according to ISO 2742 Test solution according to ISO 4533 Duration of test: 2.5 h</td> </tr> </tbody> </table>	Requirement	Parameter	Test method	Resistance to boiling water	< 10g/m ²	ISO 2744	Resistance to cold citric acid	Class 2	ISO 2722	Resistance to boiling citric acid	< 5g/m ²	ISO 2742	Resistance to cold sulphuric acid	Class 2	EN ISO 6290	Resistance to alkali solutions	< 8 g/m ²	Test apparatus according to ISO 2742 Test solution according to ISO 4533 Duration of test: 2.5 h	Plastic bathtub	N/A
Requirement	Parameter	Test method																			
Resistance to boiling water	< 10g/m ²	ISO 2744																			
Resistance to cold citric acid	Class 2	ISO 2722																			
Resistance to boiling citric acid	< 5g/m ²	ISO 2742																			
Resistance to cold sulphuric acid	Class 2	EN ISO 6290																			
Resistance to alkali solutions	< 8 g/m ²	Test apparatus according to ISO 2742 Test solution according to ISO 4533 Duration of test: 2.5 h																			

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Clause	Test Method/ Requirement	Result	Rating
5.3.4 Resistance to temperature changes	When tested in accordance with 8.3, all baths shall show no evidence of distortion or other defects, e.g. Crazing, which will impair their cleanability Experience has shown that baths manufactured from the stainless steel grades listed in Annex A, enameled steel, enameled cast iron and glazed ceramics comply with this requirement.	No any change	Pass
6 Requirements for class 2 products			
6.1 General	The manufacturer shall provide instructions with each bath covering installation and care.	Not provided	/
6.2 Clean ability			
6.2.1 Appearance of surface	When a bath is inspected under strong and oblique illumination, the surfaces intended to come into contact with water shall be visibly smooth, non-absorbent and free from inaccessible corners that would impair the clean ability.	/	Pass
6.2.2 Drainage of water	Baths shall have at least one waste outlet hole. The dimensions of the waste outlet hole shall comply with the requirements of EN 232. Other dimensions are permissible, if the manufacturer provides or recommends a suitable waste fitting. All water shall empty from the bath unless prevented by surface tension.	See Result 1 All water was empty from the bath	Pass
6.3.1 General	Baths shall be readily cleanable for their anticipated working life when normal cleaning and maintenance is carried out.	/	Pass
6.3.2 Materials	Experience has shown that baths made from plastics materials, enameled steel, enameled cast iron, stainless steel, glazed ceramics or glass and their surfaces intended to come into contact with water have the properties described in 6.3.1.	/	Pass
7.Dangerous substances	See Annex ZA, ZA.1 and ZA.3.	See remark 1	Pass

Remark:

1. The test report No SHHG1305016507PL, issued by SGS lab on JUL.16, 2013 was provided for dangerous substances test review.
2. N/A= Not applicable;

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Result 1: Dimension for Waste outlet hole (EN232-2012)

1) Waste outlet hole:

Designation	Symbol	Requirement	Result (mm)
Diameter of the waste outlet hole	D ₂	52 ⁺³ ₋₂	52
		90 ⁺³ ₋₂	/
Distance between the contact diameter of the control gauge and the bottom of the bath around the waste outlet hole	e	≥2	16
Contact diameter of the control gauge	D ₃	70	70
		115	/
Contact cone angle	a	≤ 120 °	115 °
Height between the contact diameter of the control gauge and the plane of the waste outlet hole	h ₂	6 to 16	7
		6 to 25	/
Sealing surface for waste fitting	s	≥3	9

2) Clearance around the waste outlet hole:

Designation	Symbol	Values (mm)	Result
Radius of the circular area which shall remain free for installation of the waste fitting	R	≥ 60	74
		≥ 80	/
Thickness of reinforcing material around the waste outlet hole	f	≤15	7

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Sample Photo:

Top view



Back view



End of Report

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